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# Solfix Vinylester SF Resin Grout

### **Description:**

Solfix Vinylester SF is a low odour two-part chemical anchoring resin designed to anchor threaded rods and rebar in concrete.

Solfix SF has the advantage of two European Technical Approvals for use in cracked and non-cracked concrete as well as coverage for Re-bar under TR029 & TR023 (post installed re-bar).

Tested for use in potable water, and fire approval.

This sophisticated chemical anchoring product is a fast curing injection system, delivered through a mixing nozzle directly into the fixing hole. The cartridges are extruded using either a specially designed fixing tool, or a silicone tool.

#### Features & Benefits:

- European Technical Approval.
- Can be used in wet holes and underwater.
- Good chemical resistance & High Durability.
- · High and critical load applications.
- Tested for 50 year anchor life under the ETA.
- · Fire Rated.
- No Shrinkage.
- · High durability.



Pack Size
410ml Cartridge

## **Typical Uses:**

- To anchor threaded rods and rebar in concrete.
- Ideal for use with diamond drilled holes.
- · Ideal for rebar usage with large diameters and embedment.

## Storage & Shelf Life:

- This product should be stored between +5°C & +25°C.
- · Avoid direct sunlight.
- The shelf life of this product is 24 months from the date of manufacture.

#### **Technical Data:**

Concrete, fck, cube= 25N/mm<sup>2</sup> (C20/25) 5.8 Grade Studding

| Size | Characteristic I<br>Tension (N <sub>rk</sub> ) | Resistance <i>(kN)</i><br>Shear (V <sub>rk</sub> ) | Recommend<br>Tension (N <sub>rec</sub> ) | ed Load <i>(kN)</i><br>Shear (V <sub>rec</sub> ) | Spacing (S <sub>cr,N</sub> ) (mm) | Drill Hole Ø (mm) | Fixing Hole Ø (mm) | Setting Depth (mm) |
|------|--|--|--|--|-----------------------------------|-------------------|--------------------|--------------------|
| M8   | 19.00  | 9.00   | 9.10                                     | 5.10   | 160                               | 10                | 9                  | 80                 |
| M10  | 30.02  | 15.00  | 14.40                                    | 8.60   | 200                               | 12                | 11                 | 90                 |
| M12  | 43.80  | 21.00  | 20.90                                    | 12.00  | 240                               | 14                | 13                 | 110                |
| M16  | 67.80  | 39.00  | 32.30                                    | 22.30  | 320                               | 18                | 17                 | 125                |
| M20  | 104.60   | 61.00  | 49.90                                    | 34.90  | 400                               | 24                | 22                 | 170                |
| M24  | 133.00   | 88.00  | 63.30                                    | 50.30  | 480                               | 28                | 26                 | 210                |
| M30  | 182.00   | 142.50   | 86.70                                    | 81.40  | 525                               | 35                | 33                 | 280                |

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## **Technical Datasheet**

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#### Working & Hardening Times:

| Base Material Temperature | -10°C | -5°C | 5°C | 15°C | 25°C | 35°C |
|---------------------------|-------|------|-----|------|------|------|
| Typical Gel Time (mins)   | 50    | 40   | 20  | 9    | 5    | 3    |
| Min. Load Time (mins)     | 240   | 180  | 90  | 60   | 30   | 20   |



The information and data given is based on our own experience, research and testing and is believed to be reliable and accurate. However, as Solco Products cannot know the varied uses to which its products may be applied, or the methods of application used, no warranty as to the fitness or suitability of its products is given or implied. It is the users responsibility to determine suitability of use. For further information please contact our Technical department.

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